#### **DESCRIPTION:**

Omega 790 is a superior quality, blended, textile spindle and thread lubricant. It is completely scourable and does not stain or mark fabric. In addition, it will not discolor the fabric or alter the fabric structure in any way. It provides the operational characteristics for extremely high speed performance of up to 20,000 rpm. It is also capable of maintaining a cooler running temperature for long periods. Omega 790 ensures dramatic decreases in downtime.

#### STAIN RESISTANCE:

Omega 790 is completely stain-resistant. It contains highly active biocrillers that readily and rapidly emulsify with ordinary cold water. Ordinary oils currently being used in the textile industry not only stain the fabric, but are often impossible to remove without the use of hot (or warm) water and tedious, costly washing with detergents followed by a series of rinses. Omega 790 has an affinity for water and it allows the molecular structure to combine and form an evaporative reaction, taking the Omega 790 with it.

#### TENACITY:

Omega 790 forms a "hard to fling" clingability with the high speed spindle mechanism. It remains in position despite irregular and fluctuating speed actions. This feature ensures that all parts of the machinery are given maximum protection during high speed operations.

#### IMPACT RESISTANCE:

Omega 790 is fortified with impact-resistant supplements that inhibit shock, pressure, load and impression. Ordinary oils not only cannot withstand the high speed movement of the spindle, but also become bruised and damaged after short operating intervals, rendering the friction area highly susceptible to breakdown and wear.

#### **RESISTS GUMMING AND STICKING:**

One of the major causes of energy "drag" in the highly competitive and costly textile industry is lubricant deterioration leading to the formation of surface gums and deposits on friction areas. Omega 790 positively resists such action and thereby ensures maximum efficiency without drag. Omega 790 can decrease energy consumption by as much as 18.5%.

#### ULTRA LOW VISCOSITY::

Omega 790 is a viscosity-balanced lubricant which meets most engineer's demands for high speed applications. Special pour point depressants provide the stability required to keep the viscosity at development point without thickening.

To sum up, Omega 790 possesses the following distinctive advantages:

- 1. Omega 790 is both a thread lubricant and a machine lubricant.
- 2. Omega 790 is a remarkable wetting agent.
- 3. Omega 790 minimizes "fly" when carding.
- 4. Omega 790 displays outstanding oxidation resistance.
- 5. Omega 790 does not form scums when scoured.
- 6. Omega 790 does not affect subsequent fabric dyeing operations.
- Omega 790 is an excellent anti-static agent. It prevents the build-up of static electricity on the thread; with Omega 790, textile machinery can be operated at higher speed without the risk of thread breaking.

### **TYPICAL DATA:**

TEST	ASTM TEST METHOD	SAE 5-10	SAE 20
ISO Viscosity Grade	D-2422	22	68
Appearance	Visual	Water White	Water White
Density Kg/L @ 15°C	D-1298	0.867	0.887
Viscosity, cSt @ 40°C	D-445	20.5	75.4
@ 100°C	D-445	4.02	8.69
Viscosity Index	D-2270	98	95
Oxidation Resistance	D-2272	Excellent	Excellent
Emulsion Stability (1:10)	Proprietary	No Separation	
Impact Supply %		1.79	1.79
Speed Stability		22,000 rpm	19,600 rpm
Corrosion Resistance		No.1 Rating	No.1 Rating
Scum Formation		Nil	Nil



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SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING		
1.1. Product identifier		
Product name:	Omega 790	
Container size:	5 I, 20 I	**Manufactured in Australia**
1.2. Relevant identified uses	of the substar	nce or mixture and uses advised against
Application:	Lubricant.	
1.3. Details of the supplier of	the safety dat	ta sheet
<u>Supplier:</u>	EU importe	Sovereign Lubricants (UK) Ltd, Crowtrees Lane, Rastrick, West Yorkshire, HD6 3LZ T:01484 718674 - F: 01484 400164 enquiries@sovereign-omega.co.uk www.sovereign-omega.co.uk
<u>Manufacturer</u>	13th Fl., Un	088-3560 513-3567

### 1.4. Emergency telephone number

<u>Emergency telephone:</u> Call a Poison Center, emergency number or doctor/physician.

2.1. Classification of the substance or mixture		
CLP:	Eye Irrit. 2;H319	
2.2. Label elements		
	$\wedge$	
	Warning	
H319	Causes serious eye irritation.	
P280	Wear eye protection.	
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P337 + P313	If eye irritation persists: Get medical advice/attention.	
P501	Dispose of contents/container as hazardous waste.	
2.3. Other hazards		
<u>Other:</u>	Prolonged or repeated contact with skin may cause redness, itching, irritation, eczema, skin cracking and oil acne. The harmful effects may increase in used oil.	

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#### SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

#### 3.2. Mixtures

The product contains: mineral oil and additives .

CLP:

<u>%:</u>	CAS-No.:	EC No.:	REACH Reg. No:	Chemical name:	Hazard classification:	Notes:
5-8	68131-39-5	500-195-7	-	Alcohols, C12-C15, ethoxylated	Eye Dam. 1;H318 Aquatic Acute 1;H400	
1-1,5	8051-30-7	232-483-0	-	Coconut oil, reaction products with diethanolamine	Eye Dam. 1;H318 Skin Irrit. 2;H315	
Notes:			DMSO-content < 3%	, D		
References: The full text for all hazard statements		azard statements is display	ved in section 16.			

#### **SECTION 4: FIRST AID MEASURES**

#### 4.1. Description of first aid measures

Inhalation:	Move into fresh air and keep at rest. In case of persistent throat irritation or coughing: Seek medical attention and bring these instructions.	
<u>Skin contact:</u>	Remove contaminated clothing immediately and wash skin with soap and water. In case of rashes, wounds or other skin disorders: Seek medical attention and bring along these instructions.	
Eye contact:	Immediately flush with plenty of water for up to 15 minutes. Remove any contact lenses and open eyelids widely. If irritation persists: Seek medical attention and bring along these instructions.	
Ingestion:	Immediately rinse mouth and drink plenty of water. Keep person under observation. If person becomes uncomfortable seek hospital and bring these instructions.	
4.2. Most important symptoms and effects, both acute and delayed		
Symptoms/effects:	See section 11 for more detailed information on health effects and symptoms.	

#### 4.3. Indication of any immediate medical attention and special treatment needed

Medical attention/treatments: Treat symptomatically.

#### **SECTION 5: FIREFIGHTING MEASURES**

#### 5.1. Extinguishing media

Extinguishing media:	Small fires: Extinguish with carbon dioxide or dry powder.
	Larger fires: Extinguish with foam, carbon dioxide or dry powder.
	Do not use water jet as an extinguisher, as this will spread the fire.

#### 5.2. Special hazards arising from the substance or mixture

<u>Specific hazards:</u> During fire, gases hazardous to health may be formed.

#### 5.3. Advice for firefighters

Protective equipment for fire-	Selection of respiratory protection for fire fighting: follow the general fire
fighters:	precautions indicated in the workplace.

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#### SECTION 6: ACCIDENTAL RELEASE MEASURES

#### 6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions:	Avoid inhalation of oil mist and contact with skin and eyes. Follow precautions for safe handling described in this safety data sheet.	
6.2. Environmental precaution	<u>IS</u>	
Environmental precautions:	Do not discharge into drains, water courses or onto the ground.	
6.3. Methods and material for containment and cleaning up		
Methods for cleaning up:	Absorb spillage with oil-absorbing material. Clean contaminated area with oil- removing material.	
6.4. Reference to other sections		
References:	For personal protection, see section 8. For waste disposal, see section 13.	

#### SECTION 7: HANDLING AND STORAGE

#### 7.1. Precautions for safe handling

Safe handling advice:	Observe good chemical hygiene practices. Avoid prolonged and repeated contact with oil, particularly used oil. Always remove oil with soap and water or skin cleaning agent, never use organic solvents. Do not use oil-contaminated clothing or shoes, and do not put rags moistened with oil into pockets.	
Technical measures:	Use work methods which minimise oil mist production.	
Technical precautions:	When working with heated oil, mechanical ventilation may be required.	
7.2. Conditions for safe storage, including any incompatibilities		
Technical measures for safe storage:	No special precautions.	
Storage conditions:	Store in tightly closed original container.	
7.3. Specific end use(s)		
Specific use(s):	Lubricant.	

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#### SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

#### 8.1. Control parameters

No occupational exposure limit assigned.

#### 8.2. Exposure controls

Engineering measures:	Provide adequate ventilation and minimise the risk of inhalation of vapours and oil mist. Provide access to washing facilities incl. soap, skin cleanser and fatty cream.
Personal protection:	Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.
Respiratory equipment:	In case of inadequate ventilation or risk of inhalation of oil mist, suitable respiratory equipment with combination filter (type A2/P3) can be used.
Hand protection:	Wear protective gloves. Nitrile gloves are recommended, but be aware that the liquid may penetrate the gloves. Frequent change is advisable. Other types of gloves can be recommended by the glove supplier.
Eye protection:	Risk of splashes: Wear goggles/face shield.
Hygiene measures:	Wash hands after contact. Wash contaminated clothing before reuse.
Environmental Exposure Controls:	Not available.

#### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

#### 9.1. Information on basic physical and chemical properties

Appearance:	White liquid Oily.
<u>Odour:</u>	Almost odourless.
<u>pH:</u>	Not relevant.
Boiling point:	Not available.
Flash point:	> 150°C
Explosive limits	Not available.
Vapour pressure:	Not available.
Relative density:	~0,9
<u>Solubility:</u>	Not soluble in water.
9.2. Other information	
Other data:	kinematic viscosity at 40°C: >7 mm²/s

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SECTION 10: STABILITY AND REACTIVITY			
10.1. Reactivity			
Reactivity:	Not reactive.		
10.2. Chemical stability			
<u>Stability:</u>	Stable under normal temperature conditions.		
10.3. Possibility of hazardous	10.3. Possibility of hazardous reactions		
Hazardous Reactions:	None known.		
10.4. Conditions to avoid			
Conditions to avoid	Avoid heat.		
10.5. Incompatible materials			
Incompatible materials:	Strong oxidising substances.		
10.6. Hazardous decomposition products			
Hazardous decomposition products:	None in particular.		

### SECTION 11: TOXICOLOGICAL INFORMATION

#### 11.1. Information on toxicological effects

The harmful effects may increase in used oil.

Inhalation:	Inhalation of oil mist or vapours formed during heating of the product will irritate the respiratory system and provoke coughing.
Skin contact:	Degreasing. Prolonged or frequent contact may cause redness, itching, irritation, eczema, skin cracking and oil acne.
Eye contact:	Causes serious eye irritation.
Ingestion:	May irritate and cause malaise.
Specific effects:	Prolonged or repeated contact with used oil may cause serious skin diseases, such as dermatitis and skin cancer.

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SECTION 12: ECOLOGICAL INFORMATION		
12.1. Toxicity		
Ecotoxicity:	Oil spills are generally hazardous to the environment.	
	The product contains a substance which is very toxic to aquatic organisms. Alcohols, C12-C15, ethoxylated: Expected LC/EC50 value 0,1 - 1 mg/l	
12.2. Persistence and degrad	dability	
Degradability:	The product is expected to be slowly biodegradable.	
12.3. Bioaccumulative potent	ial	
Bioaccumulative potential:	No data available on bioaccumulation.	
<u>12.4. Mobility in soil</u>		
Mobility:	No data available.	
12.5. Results of PBT and vPvB assessment		
<u>PBT/vPvB:</u>	Not relevant.	
12.6. Other adverse effects		
Other adverse effects:	None known.	
SECTION 13: DISPOSAL	CONSIDERATIONS	

#### 13.1. Waste treatment methods

Dispose of waste and residues in accordance with local authority requirements. Waste is classified as hazardous waste.

Waste from residues: EWC-code: 13 02 05

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#### SECTION 14: TRANSPORT INFORMATION

The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA, ADR/RID).

#### 14.1. UN number

UN-No:

#### 14.2. UN proper shipping name

Proper Shipping Name:

#### 14.3. Transport hazard class(es)

<u>Class:</u>

#### 14.4. Packing group

<u>PG:</u>

#### 14.5. Environmental hazards

Marine pollutant:

### Environmentally Hazardous

substance:

#### 14.6. Special precautions for user

<u>Special precautions:</u> None known.

#### 14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk: Not relevant.

#### SECTION 15: REGULATORY INFORMATION

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulation:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, with amendments. Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 with amendments. The Control of Substances Hazardous to Health Regulations 2002 (S.I 2002 No. 2677) with amendments.
	The List of Wastes (England) (Amendment) Regulations 2005. (SI 2005 No. 895).

#### 15.2. Chemical Safety Assessment

CSA status:

No chemical safety assessment has been carried out.

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#### **SECTION 16: OTHER INFORMATION**

The user must be instructed in the proper work procedure and be familiar with the contents of these instructions.

Handling of used oils:

Protect health - avoid prolonged and repeated skin contact. Wash with soap and water. Protect the environment - do not pollute drains, water courses or the soil. Contact your local authority for any used oil disposal instructions.

The following sections contain revisions or new statements: 1

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The Omega Trade Mark is the property of ITW, Inc., and is used under license by ITW PP & F Korea Limited.

Wording of H-statements:

H315	Causes skin irritation.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H400	Very toxic to aquatic life.

The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.

Made by DHI - Environment and Toxicology, Agern Allé 5, DK-2970 Hørsholm, Denmark. www.dhigroup.com.